# FLI structures

### **Durham Pipe Bridge**

Client Name: North East Water Contractor: ESH / Stantec JV Project Value: £835,000 Scope of Work: Design, supply and install of 102m long pipe bridge

#### Challenges:

- **Uneven, Sloped Terrain**: The site was unsuitable for traditional concrete foundations due to its challenging topography.
- Environmental Constraints: Working over a watercourse required minimising earthworks to comply with environmental regulations.
- **Complex Pipe Layout**: The multi-directional pipe run added design and installation complexity within tight timescales.
- **Rural Location Logistics**: Developing and executing lift plans in a remote area posed significant logistical challenges.



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#### Solution:

- Screw Pile Foundations: Supported 10 columns without the need for concrete, minimising earthworks and reducing environmental impact.
- Lightweight Pipe Bridge: Designed, fabricated, and installed to provide a durable and efficient structure.
- Enhanced Security: Incorporated anti-climb deterrents to ensure safety and prevent unauthorised access.
- Integrated Design Approach: Coordinated the foundations and superstructure to minimise site preparation, lower risks, and deliver a stable, efficient solution.



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#### **Results:**

- Streamlined Site Preparation: Minimal groundwork was required due to the screw pile design, reducing disruption and environmental impact.
- Enhanced Safety: Risks were significantly reduced through efficient design and construction methods, including the development of lighter, handheld solutions that minimized the need for heavy machinery.
- **Stable, Efficient Structure**: Delivered a robust and reliable solution by seamlessly integrating the foundations and superstructure.

